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CERTIFICATE 07 202 3037Z2460/9/S007



Designation **Welder qualification EN 287-1 141 P BW 8.1 S t2 PF ss nb**

Examining : Prüflaboratorium für Druckgeräte
TUV NORD Systems GmbH & Co. KG

Reference No. : 3037Z246090-S007

WPS-Reference : 04/141
Welder's Name : **Shishkov, Bogdan (B)**
Identification : EGN 7610134423
Method of Identification : Welder ID
Date and place of birth : 13.10.1976, Plovdiv
Employer : - -
Code / Testing Standard : 97/23/EC, BDS EN 287-1
Remarks : WPS 05/141

12 Job knowledge : not tested

	Weld test details	Range of qualification
14	Welding process 141	141
15	Product type (Plate or pipe) P	P, T
16	Joint type BW	BW, FW
17	Material group(s) 8.1	8, 9.2, 9.3, 10
18	Welding consumable(s) S / EN ISO 14343 19 9 L	S, M, nm
19	Gas / flux EN ISO 14175-I1-Ar	-----
20	Auxiliaries	
21	Material thickness (mm) 2	2 - 4
22	Outside pipe diameter (mm) -	>= 150 PA, PB; >= 500 PF
23	Welding positions PF	PA, PB, PF
24	Weld details ss nb	ss nb, ss mb, bs (FW: sl, ml)

25 Additional information WPS 05/141

Type of test	Performed and accepted	Not required
29 Visual testing	X	
30 Radiography testing	X	
31 Macroscopic examination		X
32 Fracture test		X
33 Bend test		X
34 Notched specimen		X

Date of issue : 23.07.2009
Place : Plovdiv
Validity of approval until : 22.07.2011



Prof. Dr.-Ing. T. Jamboliev
TUV CERT-Zertifizierungsstelle
für Druckgeräte
TUV NORD Systems GmbH & Co. KG
Kennnummer 0045

36 CONFIRMATION OF THE VALIDITY BY EMPLOYER /
DER BESCHEINIGUNG DURCH DIE ZERTIFIZIERUNGSSTELLE

PROLONGATION FOR APPROVAL BY EMPLOYER/COORDINATOR
FOR THE FOLLOWING 6 MONTHS (REFER TO 10.2)

Date	Signature	Position or title	Date	Signature	Position or title

RIFF Weld 2000 Version 8.0.5.2